# Investigation of 1,3,5-tris(2-metoxypropane)benzene/BCl<sub>3</sub> initiated living isobutylene polymerization by C<sup>13</sup> and B<sup>11</sup> NMR spectroscopy

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# Summary

The living carbocationic polymerization of isobutylene initiated by 1,3,5-tris(2-methoxypropane)benzene (TriCumOMe)/BCl3 system was investigated by C<sup>13</sup> and B<sup>11</sup> NMR spectroscopy. The reaction between the TriCumOMe and BCl<sub>3</sub> at -30°C in CH2Cl2 after 15 mins reaction time resulted in 1,3,5-tris(2-chloropropane)benzene (TriCumCl) and methyl-dichloroboronite (BCl<sub>2</sub>OMe). The same system in the presence of isobutylene yielded three-arm star, chlorine terminated telechelic polyisobutylene and BCl<sub>2</sub>OMe. No counterions, i.e., BCl<sub>3</sub>OMe<sup>6</sup>, BCl<sup>4</sup>, or neutral boron complexes, e.g., TriCumOMe.3BCl<sub>3</sub> could be detected. The simultaneous measurement of static permittivity (direct monitoring method) showed different reaction rate patterns in the case of AMI method, and when the TriCumOMe+BCl3 mixture was aged and the polymerization was started by isobutylene.

# Introduction

The discovery of the living carbocationic polymerization of isobutylene was a milestone in the synthesis of well defined tert. chlorine capped telechelic polyisobutylenes (1). To explain the living character of the polymerization of isobutylene initiated by either tert. acetates/BCl<sub>3</sub> (2) or tert. ethers/BCl<sub>3</sub> (3), the so called insertion mechanism was proposed (2,3) involving neutral complexes with a higly polarized bond between the tertiary carbon and oxygen atoms:



instead of ionpairs and/or free ions:



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The use of strong nucleophiles as electron donors (with donor number higher than the donor number of  $Cl^{\Theta}$ ) revealed another possibility of the mechanism, involving the primary chlorination of the initiator:



and higly stabilized carbonium cations by boron complexes with "in situ" and/or external electron donors (4), e.g., BCl<sub>2</sub>OMe, BCl<sub>3</sub>.DMSO etc., and a reversible termination step:



The purpose of this work was to investigate the TriCumOMe +BCl3 reaction in the presence and in the absence of monomer under the regular polymerization conditions by NMR spectroscopy to obtain information about the presence and absence of the compounds and complexes mentioned above.

# Experimental

CH<sub>2</sub>Cl<sub>2</sub> was washed with H<sub>2</sub>O, dried over MgSO<sub>4</sub> and stored over KOH. The dry CH<sub>2</sub>Cl<sub>2</sub> was refluxed over P<sub>2</sub>O<sub>5</sub> for 24 hrs and distilled two times from fresh P<sub>2</sub>O<sub>5</sub> just before use. The isobutylene (IB) (TIFO, Hungary, 99.99 %) was dried on a column filled with fresh CaCl<sub>2</sub> and condensed inside the dry-box. The TriCumOMe was synthetised according to (5) and purified by preparative column chromatography using silicagel (6). The BCl<sub>3</sub> was distilled under dry N<sub>2</sub> just before use.

# Procedures

The reactions and polymerizations were carried out in a dry box under dry nitrogen atmosphere. Large test tubes served as reactors. To a 25 ml solvent (i.e., CDCl<sub>3</sub> for C<sup>13</sup> and CH<sub>2</sub>Cl<sub>2</sub> for B<sup>11</sup> measurements), the initiator and, in some cases, monomer were added and the reaction was started by fast introduction of bulk BCl<sub>3</sub> into the mixed solution at  $-30^{\circ}$ C. For the NMR investigations, 2 mL samples were taken out and transferred into 10 mm NMR test tubes. For B<sup>11</sup> NMR measurements, 0.2 ml CDCl<sub>3</sub> was added to maintain deuterium for locking. The NMR tube was put immediately into a cooling bath to keep the temperature constant. The NMR spectra were recorded after 15 mins reaction time by a Bruker 200 instrument equipped with a multinuclear head. The temperature of the head was adjusted by liquid nitrogen to the reaction temperature. The method and instrumentation of the direct monitoring procedure will be published in the next paper (7).

# Results and Discussion

For the investigation of the complex reaction, TriCumOMe was selected as initiator to obtain relatively high concentration of species expected to form during the reactions. In addition, to obtain well-defined C<sup>13</sup> NMR spectra, the concentrations of TriCumOMe and BCl3 were maintained higher than regular in case of isobutylene polymerization. The C<sup>13</sup> NMR spectra of TriCumOMe/BCl3/CDCl3 mixture showed a chlorination of the initiator, i.e., the peaks characteristic for the benzylic ( $\delta$  =77.0 ppm) and CH3 carbon atoms adjacent to the CH30-group ( $\delta$  = 28.03 ppm) and the peak characteristic for the carbon atom of CH30-group ( $\delta$  =50.45 ppm) are shifted to  $\delta$  =69.49 ppm,  $\delta$  =34.34 ppm and  $\delta$  =56.85 ppm positions, respectively, in the presence of BCl3 (Figure 1).



Figure 1.  $C^{13}$  NMR spectrum of TriCumOMe/BCl<sub>3</sub> system at -30<sup>o</sup>C in CDCl<sub>3</sub>. ([TriCumOMe] =0.022 mole/L, [BCl<sub>3</sub>]=0.77 mole/L, t=15 mins)

Since the natural abundance of 8<sup>11</sup> isotope is relatively high it allowed us to run experiments under real polymerization conditions (Table 1).

Figure 2 shows the B<sup>11</sup> NMR spectra of systems A,B and C. The  $B^{11}$  NMR spectrum of system A gives the chemical shift of BCl<sub>3</sub> in  $CH_2Cl_2$  from the standard of  $BF_3.Et_2O$ .



Figure 2. The B<sup>11</sup> NMR spectra of systems A, B and C. (Experimental details in Table 1)

The small peak at  $\sigma$  =31.71 ppm comes from the impurities of the system. In the presence of TriCumDMe (System B) we found two significant peaks at  $\sigma$  =46.15 ppm and at  $\sigma$  =31.19 ppm which are characteristic for the uncomplexed BCl<sub>3</sub> and BCl<sub>2</sub>OMe (8), respectively. Surprisingly, using AMI technique (2) when monomer was present (System C), we obtained similar B<sup>11</sup> NMR spectrum. Unfortunately, under these measuring conditions, we were not able to detect the possible counter ions, i.e.,  $CH_3OBC1_3^{O}$  and/or  $BC1_4^{O}$  or the complexed initiator, i.e.,



This fact indicates that the major elementary events of the polymerization take place at very low concentrations of the active species. This was the reason why we tried to get more information by using the direct monitoring method (7). Figure 3 demonstrates the characteristic change of the static permittivity of the polymerization mixtures in cases of AMI technique and aging (premixing) (9) of TriCumOMe plus BCl<sub>3</sub>:



Figure 3. Change of the static permittivity of a polymerization mixture in case of aging (A) and AMI technique (B) at -30°C in CH<sub>2</sub>Cl<sub>2</sub>. In both cases the polymerizations were started at 0' min as shown by the scale in the inset. ([IriCumOMe]=3.62  $10^{-3}$  mole/L, [BCl<sub>3</sub>]=7  $10^{-2}$  mole/L, [IB]=0.13 mole/L)

The change in static permittivity in these two cases shows completely different reaction rate pattern. The difference between the results is immediately apparent. If the primary chlorination of TriCumOMe would be the basic elementary step in both cases, no difference could be expected between the results obtained by AMI and aging methods. The details and explanation of the experimental results obtained by the direct monitoring method concerning the mechanism of the living polymerization of isobutylene initiated by TriCumOMe/BCl<sub>3</sub> system is discussed in our next paper (7).

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